

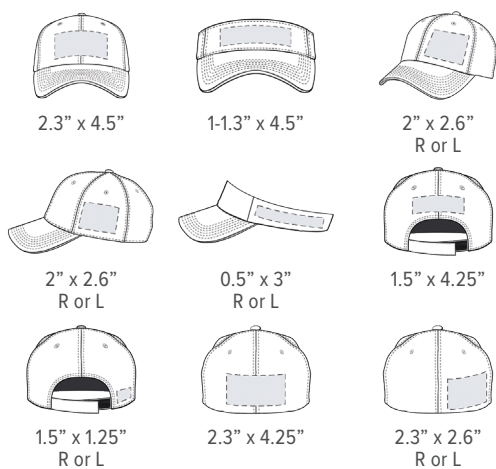


Step 1 - Choose Your Style

See Pages 12-118 of the Promotional & OC Sports Headwear Collection.

Step 2 - Chose Your Decoration(s) & Location(s)

Direct Embroidery Placement and Sizing



Step 3 - Provide Your Art

Vector art is recommended (.AI, .EDP, .PDF, .SVG)

Step 4 - Send Us the Details

Send the order and your artwork or logo to

Web: team.outdoorcap.com/domestic-decoration

Email customsports@ocsports.com

Step 5 - Approve Your Cap & Price

Be on the lookout for your virtual, sample image, and price quote. Full sample is available with additional leadtime with your shipper number.

Scan for current lead times



FlexStyle™ Flat

New Patch Techniques

Introducing 8 new decoration techniques that offer rich color, eye-catching detail and exciting texture. From dimensional effects to intricate details and innovative finishes, these patch techniques provide a unique opportunity to elevate your cap's design.



Scan for more information, design ideas and FAQ.



PV+

Available in an 8-color capacity and PMS color matching, these waterproof patches are both versatile and dimensional, suitable for a wide range of applications. Offering clear, matte, glossy dome, and glow-in-the-dark finishes.



FlexStyle™ Domed

Offers a shiny finish that creates a 3D effect, elevating brand logos or designs with a tactile experience. Available in both metallic and non-metallic finishes.



FlexStyle™ Flat

A 3D effect that appears flat yet dimensional, providing a subtle elevation to the design. Like the domed version, it comes in metallic and non-metallic finishes, offering versatility in branding applications.



Print Stitch

An innovative hybrid of embroidered and sublimated patch techniques, combining a full-color, photographic background with vibrant embroidery for added dimension and texture. This technique offers the best of both worlds, bringing designs to life with rich detail and depth.



Embroidered Appliques

High-quality embroidered appliques that mimic the appearance of direct embroidery. These patches come with a thin-stitched border and can be crafted into freeform shapes, perfect for detailed logos or designs.



Heat Transfer

Heat transfers offer a sleek, durable alternative to traditional sewn-on decorations. Utilizing advanced adhesive technology, these decorations can be securely attached to a variety of caps without the need for sewing, providing a clean and seamless look.



Chenille

Known for their plush, textured surface, Chenille patches offer a classic look often associated with varsity letters and collegiate apparel. These patches are perfect for adding a touch of nostalgia or sophistication.



Woven

Utilizing a tight interlaced weaving process, woven patches allow for intricate designs with a high level of detail, without the need for fabric backing.

Stock Shapes

For All Patch Types

Embroidered Fabric or Sublimated Fabric



Circle - Small*
2" x 2"



Circle - Large
2.5" x 2.5"



Square - Medium*
2" x 2"
Sublimated Only



Square - Large
2.5" x 2.5"



Diamond
2.5" x 2.5"



Badge
2.25" x 2.5"



Oval - Medium
3.5" x 1.5"



Oval - Large
3.75" x 2.25"



Buckle - Wide
3.5" x 2.25"



Hex - Wide
4" x 2.25"



Flag
3.5" x 2"



Rectangle*
2.5" x 1.5"
Sublimated Only



Rectangle - Medium
3.5" x 1.5"



Rectangle - Wide
4" x 2"

Genuine or Faux Leather



Circle - Mini*
1.5" x 1.5"



Circle - Small*
2" x 2"



Square - Small*
1.5" x 1.5"



Square - Medium*
2" x 2"



Diamond - Small*
2" x 2"



Hex - Small*
1.5" x 1.75"



Rectangle - Small*
2" x 1.25"



Rectangle*
2.5" x 1.5"



Rectangle*
2.5" x 0.75"



Rectangle - Medium
3.5" x 1.5"



Diamond - Wide
3.5" x 2"



Oval - Small
3.5" x 1.5"



Buckle - Wide
3.5" x 2"



Hex - Wide
3.5" x 2"



Flag
3.5" x 2"

* Front Left Wear Side and Front Right Wear Side available in these shapes

Custom Shapes

For Genuine Leather, Faux Leather, & Sublimated Patches

All patches are designed, produced & applied in house. We apply all custom shape patches to the cap via heat seal for a clean, long lasting finish.
Max size for custom shapes is 4.5"w x 2.3"h.

Genuine Leather Patch Color Options

Genuine leather patches are available in two classic colors.



Tan



Chocolate

Sublimated Custom Shapes

Due to the merrowed edge stitching, sublimated patches are available in geometric shapes only.



Sublimated Patch



Sublimated Patch

Faux Leather Patch Color Options

Our Faux Leather patches are made in-house, affixed by heat seal or a run stitch (stock shapes only) and available in popular stock or custom shapes. These patches are two color (background + etching color) and available in 12 different color options.



Bamboo/Black



Black/Gold



Black/Silver



Blue/Silver



Cork



Dark Brown/Black



Grey/Black



Light Brown/Black



Pink/Black



Rawhide/Black



Rustic/Gold



Teal/Black

Domestic Decoration Guidelines

Vector Art Example

Your Art/Client's Logo



Finished Patch Design



High Resolution Art Example

Your Art/Client's Logo

Meridian Performance
Ski Gear



Finished Patch Design



A. Patch Type

Sublimated Patch



Embroidered Patch



Genuine Leather Patch



Faux Leather Patch



Fabric Colors - Embroidered Patch



B. Patch Edge

Satin Stitch



Merrowed Stitch



Heat Seal



Running Stitch



Stock Shapes Only

Merrow Colors



Patch Guidelines

Minimum Order

A \$40 (A) charge will be applied to orders less than 48pc. Orders can be split 24/24, as long as logo is not changed.

A \$40 (A) charge/line will be applied for thread/size/location change to the logo.

Patch Placement

Patches can be placed front center, front left and front right corner locations of cap. Additional direct embroidery can be placed according to the embroidery placement & size chart shown on pg 120.

To Place an Order

Web: team.outdoorcap.com/domestic-decoration
Email: customsports@ocsports.com



Scan for current
lead times